



**UNIVERSITY OF PETROLEUM AND ENERGY STUDIES**

**End Semester Examination, December 2021**

**Course:** Operations Management

**Semester:** I

**Program:** MBA (Core)

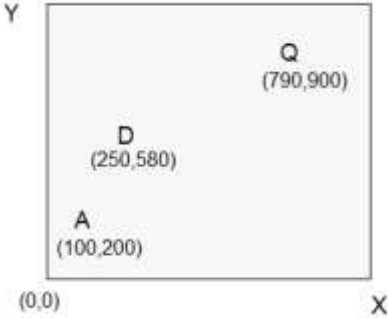
**Duration:** 3 Hrs.

**Course Code:** LSCM7001

**Max. Marks:** 100

**Instructions:** Do as directed in each section.

Q.1	Section A (Answer all questions)	20 Marks	COs
(i)	What are the resources used in a service organization like a hospital?	2	CO1
(ii)	Give an example of locational transformation process.	2	
(iii)	Mention the name of two 'Quality Gurus'.	2	
(iv)	What are the expanded forms of CRP, ERP, MRP as per the discussions related to production and operations management?	2	
(v)	A company manufactures its products at a cost of \$ 33000 and earns a sales revenue of \$ 40831. Calculate its productivity.	2	
(vi)	Which of the following would be the "best" MAD value in an analysis of the accuracy of a forecasting model? a) 100 b) 10 c) 1 d) 0	2	
(vii)	_____ is known as the father of 'Quality Circles'.	2	
(viii)	_____ is an input to _____. [Fill in the blanks by using two words from: CRP, BOM, MRP, ERP]	2	
(ix)	Cause and Effect is another name of _____. a) Ishikawa's Fishbone chart b) Shewart's Control chart c) Gantt chart	2	
(x)	As per the value analysis concept, Value = ( _____ ) / ( _____ ) [Fill in the blanks]	2	
Q.2	Section B (Answer all questions)	20 Marks	COs

<b>(i)</b>	Explain the supply chain as a value chain with reference to any business of your own choice.	5	CO1												
<b>(ii)</b>	Explain different types of productions with respect to the volume and variety handled therein.	5	CO1												
<b>(iii)</b>	Write a short note on 'Flexible Manufacturing System'.	5	CO1												
<b>(iv)</b>	Define and differentiate the terms 'delivery speed' and 'development speed' with respect to a consumer durable product.	5	CO2												
<b>Q.3</b>	<b>Section C</b> <b>(Answer all questions)</b>	<b>30</b> <b>Marks</b>	<b>COs</b>												
<b>(i)</b>	<p>Given the data below, what is the simple linear regression model that can be used to predict sales in future weeks?</p> <table border="1" data-bbox="630 684 899 884" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>Week</th> <th>Sales</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>150</td> </tr> <tr> <td>2</td> <td>157</td> </tr> <tr> <td>3</td> <td>162</td> </tr> <tr> <td>4</td> <td>166</td> </tr> <tr> <td>5</td> <td>177</td> </tr> </tbody> </table>	Week	Sales	1	150	2	157	3	162	4	166	5	177	10	CO2
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<b>(ii)</b>	<p>Several automobile showrooms are located according to the following grid, which represents coordinate locations for each showroom.</p> <div style="display: flex; justify-content: space-around; align-items: flex-start;"> <div data-bbox="310 1037 695 1352" style="text-align: center;">  </div> <div data-bbox="773 1024 1222 1335" style="border: 1px solid black; padding: 5px;"> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left;">Showroom</th> <th style="text-align: right;">No of Z-Mobiles sold per month</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">A</td> <td style="text-align: right;">1250</td> </tr> <tr> <td style="text-align: center;">D</td> <td style="text-align: right;">1900</td> </tr> <tr> <td style="text-align: center;">Q</td> <td style="text-align: right;">2300</td> </tr> </tbody> </table> </div> </div> <p>Where should be the new location for Z-Mobile for their warehouse/ temporary storage facility considering only distances and quantities sold per month?</p>	Showroom	No of Z-Mobiles sold per month	A	1250	D	1900	Q	2300	10	CO2				
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A	1250														
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<b>(iii)</b>	Consider the following two machines and six Job's flow-shop scheduling problem. Obtain the optimal sequence and makespan using Johnson's algorithm.	10	CO2												

Jobs	Processing time	
	Machine-1	Machine-2
A	4	5
B	3	2
C	14	13
D	1	10
E	9	8
F	11	12

**OR**

A company has annual demand of a particular part for ten thousand pieces per year. The purchase cost per unit is two rupees and the cost of placing an order is thirty-six rupees. Carrying the inventory costs at the rate of 9% of the average inventory investment. Determine –

- The economic ordering quantity.
- The optimal ordering cost.
- The optimal inventory carrying cost.
- The optimal total inventory cost.

<b>Q.4</b>	<b>Section D</b> <b>(Answer all questions)</b>	<b>30</b> <b>Marks</b>	<b>COs</b>																																				
<b>(i)</b>	List and explain the importance of the factors affecting the selection of a business location (manufacturing or services).	15	CO3																																				
<b>(ii)</b>	<p>A company having 7 hours production and 1 hour lunch-break, is engaged in the assembly of electric fans with the following tasks:</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>Task</th> <th>Time (M ins)</th> <th>Description</th> <th>Predecessors</th> </tr> </thead> <tbody> <tr> <td>A</td> <td>2</td> <td>Assemble frame</td> <td>None</td> </tr> <tr> <td>B</td> <td>1</td> <td>Mount switch</td> <td>A</td> </tr> <tr> <td>C</td> <td>3.25</td> <td>Assemble motor housing</td> <td>None</td> </tr> <tr> <td>D</td> <td>1.2</td> <td>Mount motor housing in frame</td> <td>A, C</td> </tr> <tr> <td>E</td> <td>0.5</td> <td>Attach blade</td> <td>D</td> </tr> <tr> <td>F</td> <td>1</td> <td>Assemble and attach safety grill</td> <td>E</td> </tr> <tr> <td>G</td> <td>1</td> <td>Attach cord</td> <td>B</td> </tr> <tr> <td>H</td> <td>1.4</td> <td>Test</td> <td>F, G</td> </tr> </tbody> </table> <p>a) Using the knowledge of cycle time, what is the company's regular production capacity?</p> <p>b) If it receives a special order of 100 fans in a day from a client, what will be its cycle time?</p> <p>c) While working on the special order, the company decides to go for line balancing. What could be the improvement in efficiency due to the successful line balancing?</p> <p style="text-align: center;"><b>OR</b></p> <p>List and describe different types of manufacturing plant layouts. Also, explain which type of layout is suitable for which type of production.</p>	Task	Time (M ins)	Description	Predecessors	A	2	Assemble frame	None	B	1	Mount switch	A	C	3.25	Assemble motor housing	None	D	1.2	Mount motor housing in frame	A, C	E	0.5	Attach blade	D	F	1	Assemble and attach safety grill	E	G	1	Attach cord	B	H	1.4	Test	F, G	15	CO4
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